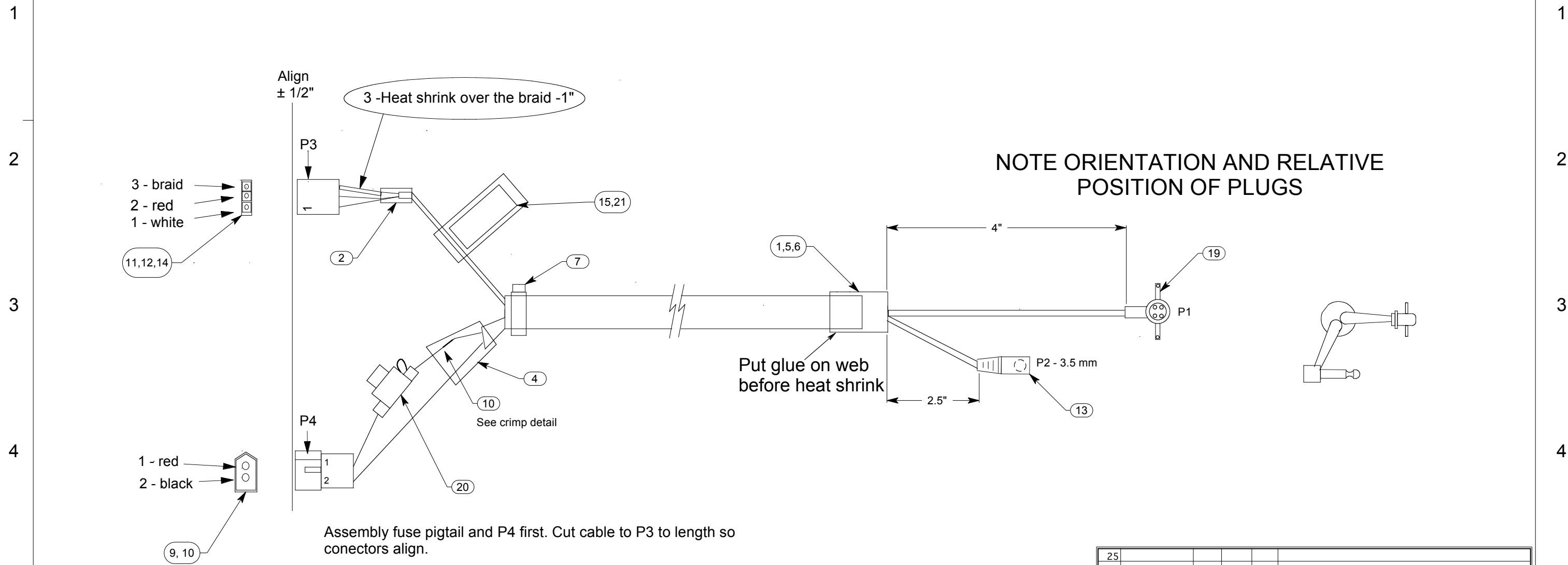


A B C D E F G H J K

Rev	Description	by	Date
0	release	jj	4/5/070



Align $\pm 1/2$ "

3 - braid
2 - red
1 - white

11,12,14

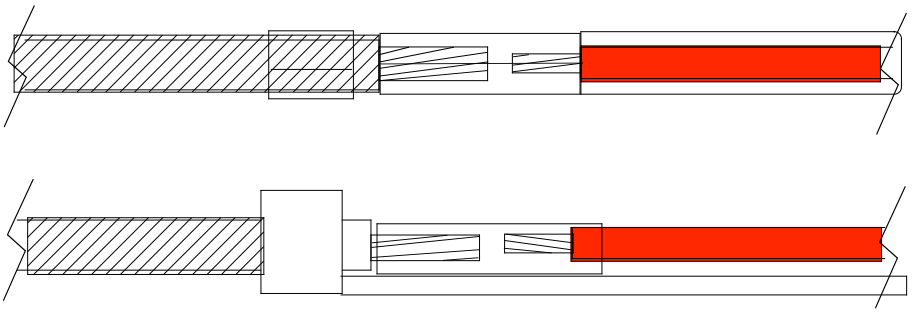
1 - red
2 - black

9, 10

Assembly fuse pigtail and P4 first. Cut cable to P3 to length so connectors align.

CRIMP DETAIL

Prior to crimping, remove 1/2 of stranded conductors from black pigtail



Item	Part #	Rev	Qty	Unit	Description
25					
24					
23					
22					
21	85925	0	1	ea	Label, s/n and p/n
20	85879	0	1	ea	Fuse Holder from, Garmin, Zumo, Modified harness
19	85878	0	1	ea	Harness, Garmin, Zumo, Modified
18	85225	1	1	ea	Kit, tie wrap
17	70007	0	1	ea	Bag, Poly, 5"x14"
16	65167	1	1	ea	Usersheet, Device Harness
15	60049	0	1	ea	label, overlaminating, 1.25 x 3
14	40152	0	2	ea	Terminal, Male, Micro-fit, gold, 26-30 AWG
13	40127	0	1	ea	Cordset, stereo, 3.5mm, Right angle, 72", black
12	40119	0	1	ea	Terminal, Male, Micro-fit, gold, 20-24 AWG
11	40116	0	1	ea	Plug, Micro-fit, 3 circuit
10	40067	0	1	ea	Contact, pin, Hitachi-type
9	40025	0	2	ea	Contact, pin, 18-24AWG, 0.062"
8	40015	0	1	ea	plug, 2 conductor
7	30502	0	1	ea	Tie wrap, 4", Black
6	30200	0	0.2	mL	Adhesive
5	30070	0	56	in	Sleeve, polyester, 1/4", black, non-fray
4	30057	0	2	in	Tubing, heat shrink, 3/16
3	30049	0	1	in	Tubing, heat shrink, 1/16
2	30034	0	1	in	Tubing, heat shrink, 1/8"
1	30029	0	1.5	in	Tubing, heat shrink, 3/8"

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Kennedy Technology

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES
LINEAR
Fractional - 1/32"
0.0 \pm 0.15
0.00 \pm 0.015
0.000 \pm 0.0015
ANGULAR
 ± 0.5 DEG.

REFERENCE: 95412 Harness, Garmin Zumo 450

SIZE: C CADFILE: DWG NO.: 95438 REV NO.: 0 EFFECTIVE sn:

SCALE: NONE FOR ASSISTANCE CONTACT: DRAWN: DATE:

SHEET 1 OF 1 vox 316-776-1111 fax 316-776-9035 CHECKED: DATE:

A B C D E F G H J K